

## **BULK CABLE SPECIFICATION**

SPECIFICATION UL STYLE:2725;			[ ( 24AWG*2)+M]+2S	CONSTRUCTION DWG.		
CONSTRUCTION ITEM			COMPONENT	CROSS-SECTIONAL VIEW B		
	CONSTRUCTION AWG	AWG	24	INNER JACKET		
CONDUCTOR	CONDUCTIVE SIZE	No/mm	42/0.08±0.008	CONDUCTOR		
	MATERIAL		BARE COPPER	(1)	SPIRAL SHIELD A	
INSULATOR	MATERIAL		SR-PVC	MYLAR JECKET		
	DIAMETER	mm	1.20±0.08		JECKET	
	AVERAGE THICKNESS	mm	0.30REF.			
	INSULATORS No.	PCS	2	COLOR CODE		
OUT LAYER	MATERIAL		MYLAR	1.RED;		
	COVERAGE	%	100	2.BLACK		
	OVERLAPPING	%	25			
INNER JACKET	MATERIAL		PVC			
	DIAMETER	mm	3.40±0.15			
	AVERAGE THICKNESS	mm	0.50REF.			
	COLOR		BLACK			
	MATERIAL		BARE COPPER			
SPIRAL SHIELD A	CONDUCTIVE SIZE	No/mm	95(+0/-5)/0.10±0.008			
	COVERAGE	%	95			
SPIRAL SHIELD B	MATERIAL		BARE COPPER			
	CONDUCTIVE SIZE	No/mm	102(+0/-5)/0.10±0.008 /B			
	COVERAGE	%	95			
JACKET	MATERIAL		PVC			
	DIAMETER	mm	6.60±0.15			
	Min. AVERAGE THICKNESS	mm	1.0REF.		30	
	COLOR		BLACK	MARKING(WHIT	E) <u>B</u>	
ELECTRICAL CHA	ARACTERISTICS	PHYSIC	CAL CHARECTERISTICS B	<b>7J</b> AWM 2725 30V 80°C VW-1		
1.RATING:	1.RATING:		GED	EXXXXXX		
VOLTAGE:30V		TENSILE STRENGTH:≥3000PSI(SR-				
TEMPERATURE:80°C		PVC); ≥1500PSI(PVC).		NOTE		
2.INSULATION RESISTANCE:		ELONGATION:≥100%; 2.AGED		Exxxxx: UL FILE NUMBER		
		PERCENT OF ORIGINAL TENSILE		PACKAGING		
3.CONDUCTOR RESISTANCE:		STRENGTH:≥70%(SR-PVC);		P/N	PACKAGING	
94.2 Ω/KM Max. AT 20°C(24AWG)		≥70%(PVC) IPERCENT OF ORIGINAL		VID DILLY OFO	SEVEL DED DEE!	
4.DIELECTRIC STRENGTH:		ELONGATION:≥70%(SR-PVC); ≥65%(PVC) 3.ROHS & REACH COMPLIANCE		XLR-BULK-250	250FT PER REEL	
500V r.m.s FOR 1 MINUTE				XLR-BULK-500	500FT PER REEL	
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Approved by: Thomas\_Lu 10.Feb.2010 Checked by: Frank\_Mao 10.Feb.2010 Prepared by: Bill\_Zhang 10.Feb.2010

VERSION	DESCRIPTION	DATE	APPROVED
Α	INITIAL RELEASE	02/10/10	B.Zhang
В	ECN 8425; UPDATED TO CURRENT VENDOR SPEC	07/26/16	B.Zhang