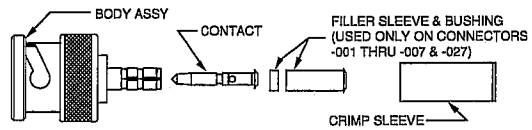
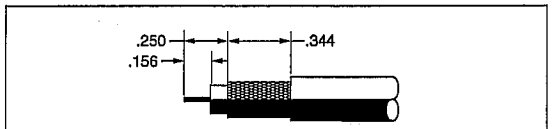
DISK#	DWG SIZE	DATA CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO TROMPETER ELECTRONICS, INC. AND SHALL NOT BE DISCLOSED, COPIED OR USED FOR PROCUREMENT OR MANUFACTURE WITHOUT EXPRESS WRITTEN PERMISSION
ADVTSG	A	

REVISIONS — TAI-D118 SH

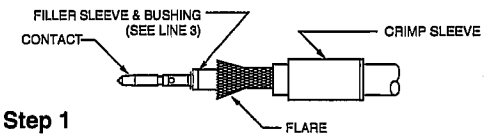
REV	ECO	DESCRIPTION	DWN	APPROVED	DATE
D	15572	UPDATED ADDRESS TO MESA, AZ	DC/BG	WJ	7/26/04

BACK (WHITE) PLATE



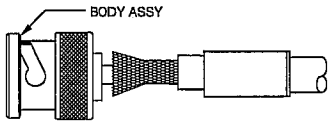


CABLE STRIPPING DIMENSIONS (SHOWN AS ACTUAL SIZE: USE AS STRIPPING TEMPLATE)



Step 1

1. PLACE CRIMP SLEEVE ONTO CABLE WITH STEP LOCATED AS SHOWN.
2. STRIP CABLE AS SHOWN AND FLARE BRAID.
3. ON CONNECTOR NO. -001 THRU -007 AND -027 ONLY SLIDE FILLER SLEEVE FULLY UNDER BRAID THEN BUSHING OVER CABLE DIELECTRIC.
4. CRIMP CONTACT IN POSITION SHOWN (SEE CHART)



Step 2

1. PUSH CABLE ASSEMBLY INTO BODY ASSEMBLY UNTIL CONTACT SNAPS INTO PLACE.
2. SLIDE CRIMP SLEEVE FORWARD OVER BRAID UP AGAINST BODY ASSEMBLY AND CRIMP IN PLACE (SEE CHART).

MADE IN USA

FRONT (CLEAR) PLATE

TROMPETER ASSY INSTRUCTION (TAI)-D118 Rev D

"Full Crimp" True 75Ω Connectors to Flexible Coaxial Cable

UPL220/UCJ220 (BNC),UPL240/UCJ240 (TNC)

220 240 CONN NO	CRIMP SLEEVE HEX SIZE	CRIMP SLEEVE DIE NO/ CLOSURE	CENTER CONTACT
-001	.178	-19/A	PLUGS: USE TROMPETER PIN CONTACT CRIMP TOOL NO. 010-0098
-002	.197	-5/B	
-003	.178	-1/B	
-004	.178	-19/A	
-005	.197	-5/B	
-006	.197	-5/B	
-007	.178	-19/A	
-008	.178	-19/A	
-009	.178	-19/A	
-010	.178	-19/A	
-011	.213	-1/A	
-012	.213	-1/A	
-013	.255	-19/B	
-013A	.255	-19/B	
-014	.255	-19/B	JACKS: USE TROMPETER SOCKET CONTACT CRIMP TOOL NO. 010-0088
-015	.290	-3/B	
-016	.324	-2/A	
-017	.344	-3/A	
-018	.255	-19/B	
-019	.255	-19/B	
-020	.290	-3/B	
-021	.213	-1/A	
-023	.255	-2/B	
-024	.290	-3/B	
-025	.255	-19/B	
-026	.178	-19/A	
-027	.178	-19/A	

TOOL: TROMPETER CRIMP TOOL CT4L WITH DIE SET NO. CD3-(See Above)

TROMPETER ELECTRONICS, INC.
5550 E. McDowell Road
Mesa, Arizona USA 85215
(480) 985-9000 Fax: (480) 985-0334
www.trompeter.com
Mfg. Code No. 14949

QTY	DESCRIPTION	ITEM
	"FULL CRIMP" 75Ω CONNECTORS FOR FLEXIBLE COAXIAL CABLE.	

TROMPETER ELECTRONICS, INC.

TOL UNLESS SPECIFIED .XX ± .XXX ± .XXXX ± .XXXXX ± ANGLES ±

DWN	DC/BG	07-20-04	MATERIAL	CODE IDENT 14949	DRAWING NO TAI-D118
CHK	T.K.	7-26-04			REV D
ENGR	WJ	7/26/04	SCALE 1/1	DATE: 4/9/80	SHEET OF
APPR	WJ	7/26/04			
NEXT ASSY					

PRINTER JOB SPECS:
NEGATIVE TO PRINTER
2400 LINE SCREEN
RIGHT READING
EMULSION SIDE **UP**

1. VERTICAL BAG, PERFERATION REQUIRED

RED INDICATES ORIGINAL