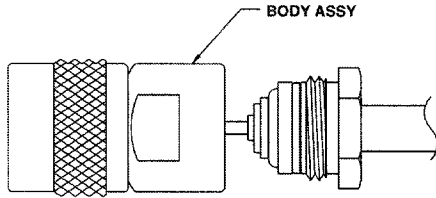


RED INDICATES ORIGINAL

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REVISIONS					SH
REV	ECO	DESCRIPTION	DWN	APPROVED	DATE
D	15353	CREATED CAMERA READY ART UPDATED REV AND ADDRESS TO AZ	DANC	<i>WJ</i>	3/9/04

**STEP 3**

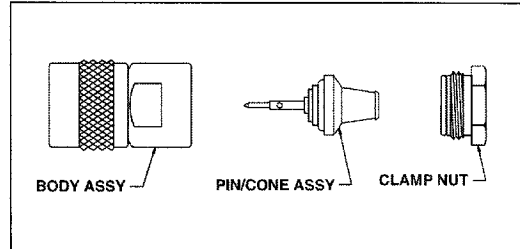


1. BRING CLAMP NUT UP ONTO TAPERED PORTION OF CABLE.
2. ASSEMBLE BODY ASSY OVER PIN/CONE ASSEMBLY AND ENGAGE WITH CLAMP NUT.
3. WRENCH TIGHTEN CLAMP NUT TO 20-25 IN LB TORQUE.

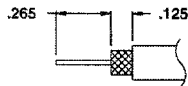
MADE IN USA

**ASSEMBLY INSTRUCTIONS**

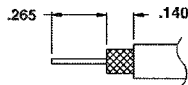
**"WRENCH CRIMP" 50 SERIES TO FLEXIBLE COAXIAL CABLE**



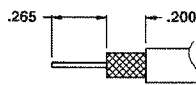
5550 E. McDowell Road, Mesa, AZ 85215  
 Phone (800) 778-4401 Fax (480) 985-0334  
 Mfg Code No. 14949 TAI-135 Rev D



CABLE STRIPPING FOR: -1, -3, -4, -5, -22 & -31

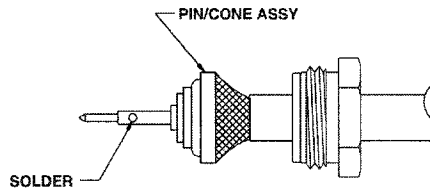


CABLE STRIPPING FOR: -5A



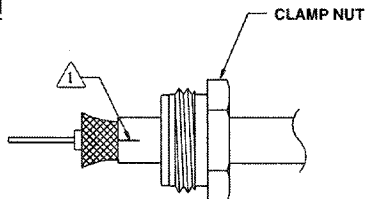
CABLE STRIPPING FOR: -2 & -2A

**STEP 2**

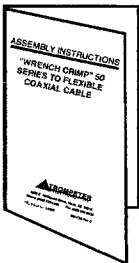


1. INSERT CENTER CONDUCTOR AND DIELECTRIC INTO PIN/CONE ASSEMBLY. PUSH EDGE OF CONE BETWEEN DIELECTRIC AND BRAID. TAPERED CONE WILL FLAIR OUT BRAID AND JACKET. CONTINUE TO PUSH CABLE INTO CONE UNTIL CABLE DIELECTRIC SEATS AGAINST CONE DIELECTRIC. THE CENTER CONDUCTOR SHOULD BE VISIBLE IN PIN INSPECTION HOLE.
2. SOLDER CENTER CONDUCTOR TO PIN

**STEP 1**



1. PLACE CLAMP NUT ONTO CABLE.
2. STRIP CABLE AS REQUIRED & FLARE BRAID TO ALLOW FREE ENTRY OF CONE. ( Δ LATERAL SLITS, 180° APART MAY BE REQUIRED FOR VERY INFLEXIBLE JACKET MATERIALS)
3. LIGHTLY TIN CENTER CONDUCTOR.



NOTES:  
 CAMERA READY FOR INSERT  
 TOO DATA FOR BAG SIZE  
 PRINT TO SCALE, DOUBLE SIDED

QTY	DESCRIPTION		DESCRIPTION	ITEM
TOL UNLESS SPECIFIED .XX ± .XXX ± .XXXX ± .XXXXX ± ANGLES ±			"WRENCH CRIMP" 50 SERIES TO FLEXIBLE COAXIAL CABLE	
DWN	DANC	3/2/04	MATERIAL	CODE IDENT
CHK	AAH	3-5-04	14949	DRAWING NO
ENGR	WJ	3/5/04	TAI-135	REV
D				
NEXT ASSY	APPR	WJ	3/9/04	SCALE 1 / 1
			DATE: 4/11/84	SHEET OF